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PT1 = X3 Y3 PT2 = X3
Y-3 PT3 = X-3 Y-3 PT4
= X-3 Y3 PT5 = X6 Y7
PT6 = X9 Y7 PT7 = X9
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basic programming principles necessary to begin programming the HAAS C.N.C. Milling Machine. In a “ CNC ” (Computerized Numerical Control) machine, the tool is controlled by a computer and is programmed with a machine code system that enables it to be operated with minimal supervision and with a

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great deal of repeatability.

The same principles used
in operating a manual
machine are used in
programming a CNC

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This programming workbook provides basic principles necessary to program the Haas lathe. It is not intended as an in-depth study of all ranges of the machine use. More training and information are necessary before attempting to program the machine. 2

Haas Lathe

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that enables it to be operated with minimal supervision and with a great deal of repeatability. The same principles used in operating a manual machine are used in programming a CNC

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